1 Identification of the substance/mixture and of the company/undertaking

· Product identifier

- Trade name: Acrylamide solution 40%
- · Article number:

20-2000-05

- 20-2000-10
- · Registration number Acrylamide: 01-2119463260-48
- · Relevant identified uses of the substance or mixture and uses advised against

Monomer for polymerisation; Intermediate; In-situ polymerisation for water shut-off; In-situ polymerisation for concrete repairpolymerisation for salt-damp remediation; In-situ polymerisation for concrete repair; Use as a laboratory agent.

- Sector of Use
- SU0 Other
- SU8 Manufacture of bulk, large scale chemicals (including petroleum products)
- SU9 Manufacture of fine chemicals
- SU19 Building and construction work
- SU20 Health services
- SU24 Scientific research and development
- · Product category
- PC19 Intermediate
- PC21 Laboratory chemicals
- · Process category
- PROC0: Other
- PROC1 Use in closed process, no likelihood of exposure
- PROC2 Use in closed, continuous process with occasional controlled exposure
- PROC3 Use in closed batch process (synthesis or formulation)
- PROC4 Use in batch and other process (synthesis) where opportunity for exposure arises

PROC8b Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

PROC9 Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

- PROC15 Use as laboratory reagent
- · Environmental release category
- ERC0 Other
- ERC1 Manufacture of substances

ERC6a Industrial use resulting in manufacture of another substance (use of intermediates)

ERC6c Industrial use of monomers for manufacture of thermo-plastics

- · Application of the substance / the preparation
- Reactive monomer for the production of polymers.
- It is also used as a chemical intermediate.
- · Details of the supplier of the safety data sheet
- Manufacturer/Supplier of the sa
 Manufacturer/Supplier: Severn Biotech Ltd. Unit 2, Park Lane, Kidderminster, Worcestershire. DY11 6TJ UK Tel: 0044 1562 825286 Fax: 0044 1562 825284 email: info@severnbiotech.com
- Further information obtainable from: Product safety department.
- Emergency telephone number: Tel: 0044 1562 825286 (not 24 hours)

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(Contd. of page 1)

2 Hazards identificati	01
• Classification of the sub • Classification according	stance or mixture to Regulation (EC) No 1272/2008
GHS08 health	hazard
Carc. 1B H350 Ma Repr. 2 H361f Sus	y cause genetic defects. y cause cancer. pected of damaging fertility. uses damage to organs through prolonged or repeated exposure.
Eye Irrit. 2 H319 Cau	rmful if swallowed. uses skin irritation. uses serious eye irritation. y cause an allergic skin reaction.
• Classification according	to Directive 67/548/EEC or Directive 1999/45/EC
R45-46-25-48/23/24/25:	May cause cancer. May cause heritable genetic damage. Toxic if swallowed. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.
Xn; Harmful R20/21-62:	Harmful by inhalation and in contact with skin. Possible risk of impaired fertility.
Xi; Irritant	
R36/38: Xi; Sensitising	Irritating to eyes and skin.
The product has to be lab for preparations of the EU · Classification system:	May cause sensitisation by skin contact. particular hazards for human and environment: belled due to the calculation procedure of the "General Classification guideline J" in the latest valid version. Fording to the latest editions of the EU-lists, and extended by company and
8 8	Regulation (EC) No 1272/2008 and labelled according to the CLP regulation. S07, GHS08
 Hazard-determining con acrylamide Hazard statements H302 Harmful if swallow 	

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	(Contd. of page 2)	
H315 Causes s		
H319 Causes s	erious eye irritation.	
H317 May cau	ise an allergic skin reaction.	
H340 May cause genetic defects.		
H350 May cause cancer.		
H361f Suspected of damaging fertility.		
H372 Causes damage to organs through prolonged or repeated exposure.		
Precautionary	statements	
P101	If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.	
P103	Read label before use.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	
P270	Do no eat, drink or smoke when using this product.	
P260	Do not breathe mist/vapours/spray.	
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.	
P305+P351+P3	338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses,	
	if present and easy to do. Continue rinsing.	
P302+P352	IF ON SKIN: Wash with plenty of soap and water.	
Other hazards		
Results of PBT	and vPvB assessment	
DDT . Not appli		

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Substances

- · CAS No. Description
- 79-06-1 acrylamide
- · Identification number(s)
- EC number: 201-173-7
- **Index number:** 616-003-00-0
- · Chemical characterization: Mixtures
- \cdot **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:

Dunger ous components.		
CAS: 79-06-1	acrylamide	40%
	 ☑ T Carc. Cat. 2, Muta. Cat. 2 R45-46-25-48/23/24/25; ✗ Xn R20/21-62; ✗ Xi R36/38; ✗ Xi R43 Repr. Cat. 3 	
	 Acute Tox. 3, H301; Muta. 1B, H340; Carc. 1B, H350; Repr. 2, H361f; STOT RE 1, H372; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 	

· SVHC

79-06-1 acrylamide

• Additional information: For the wording of the listed risk phrases refer to section 16.

4 First aid measures

· Description of first aid measures

· General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

In case of irregular breathing or respiratory arrest provide artificial respiration.

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(Contd. of page 3)
· After inhalation:
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· After skin contact:
DO NOT DELAY!
If skin irritation continues, consult a doctor.
Immediately wash with water and soap and rinse thoroughly.
MAY BE ABSORBED through the skin!
· After eye contact:
DO NOT DELAY!
Check for and remove any contact lenses.
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· After swallowing:
DO NOT DELAY!
Rinse out mouth and then drink plenty of water.
Do not induce vomiting; call for medical help immediately.
· Information for doctor:
Treat symptomatically and supportively.
No specific antidote.
As ingestion may cause central and peripheral nervous system depression, do not induce vomitting
because of the danger of aspiration.
· Most important symptoms and effects, both acute and delayed
No further relevant information available.
 Indication of any immediate medical attention and special treatment needed
No further relevant information available.

5 Firefighting measures

· Extinguishing media

• Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· Special hazards arising from the substance or mixture

Gives off irritating or toxic fumes (or gases) in a fire.

Elevated temperatures or contamination may cause material to polymerise causing a pressure buildup that may violently rupture tanks or containers.

· Advice for firefighters

· Protective equipment:

Wear fully protective suit.

Wear self-contained respiratory protective device.

Do not inhale explosion gases or combustion gases.

 \cdot Additional information Cool endangered receptacles with water spray.

6 Accidental release measures

• **Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation

Avoid formation of dust.

- · Environmental precautions:
- Do not allow to penetrate the ground/soil.
- Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Send for recovery or disposal in suitable receptacles.

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(Contd. of page 4)

Ensure adequate ventilation.

• Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

· Handling:

· Precautions for safe handling

Avoid direct contact (skin contact, ingestion and/or inhalation of fume/mist/dust) with the product. Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

Never mouth pipette acrylamide solutions.

Take note of assigned workplace exposure limits.

Do NOT take working clothes home. Launder contaminated clothing before reuse.

Safety showers and eye wash fcilities should be available within easy reach of the work areas.

Laboratories should be equiped with suitable exhaust ventilation and fume cupboards.

• Information about fire - and explosion protection: Keep respiratory protective device available.

· Conditions for safe storage, including any incompatibilities

· Storage:

· Requirements to be met by storerooms and receptacles:

Prevent any seepage into the ground.

Light sensitive. Store in light-resistant containers. Keep container tightly closed.

Keep container in a cool, well-ventilated area. Do not store above 23 °C (73.4°F). Preferably store in a refrigerator at 4 °C

Keep away from heat sources and direct sunlight. Storage temperatures should be ideally maintained below 4 degs. C.

Heating in an open container may cause loss of oxygen.

Packaged product should be consumed on a first in, first out basis.

Information about storage in one common storage facility:

Store away from oxidizing agents.

Store away from reducing agents.

Store away from metals.

Store away from foodstuffs.

Do not store with chelating agents.

• Further information about storage conditions: Keep container tightly sealed.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

• Additional information about design of technical facilities: No further data; see item 7.

· Control parameters

· Ingredients with limit values that require monitoring at the workplace:

79-06-1 acrylamide

WEL Long-term value: 0.3 mg/m³

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Trade name:	Acrylamide	solution 40%

(Contd. of page 5)
· DNELs
WORKERS
Acute / short-term exposure - systemic effects
Dermal DN(M)EL
- DNEL (Derived No Effect Level): 3 mg/kg bw/day
((
Inhalation DN(M)EL
- DNEL (Derived No Effect Level): 120 mg/m ³
- DALL (Derived No Lifeet Lever). 120 highli
Acute / short-term exposure - local effects
Inhalation DN(M)EL
- DNEL (Derived No Effect Level): 120 mg/m ³
Long-term exposure - systemic effects
Dermal DN(M)EL
- DMEL (Derived Minimum Effect Level): 0.1 mg/kg bw/day
Inhalation DN(M)EL
- DMEL (Derived Minimum Effect Level): 0.07 mg/m ³
· PNECs
PNEC aqua (freshwater): 0.032 mg/L
PNEC aqua (marine water): 2 µg/L
PNEC aqua (intermittent releases): 0.32 mg/L
PNEC STP: 0.2 mg/L
PNEC sediment (freshwater): No exposure of sediment expected
PNEC sediment (marine water): No exposure of sediment expected
PNEC soil: No exposure of soil expected
PNEC oral: No potential for bioaccumulation
• Additional information: The lists valid during the making were used as basis.
Additional movimation. The lists valid daring the making were used as basis.
· Exposure controls
· Personal protective equipment:
Select PPE appropriate for the operations taking place taking into account the product properties.
· General protective and hygienic measures:
Do not eat, drink, smoke or sniff while working.
Storing food in the working area is prohibited.
A safe system of work must be formulated and followed to ensure that workers who may be pregnant or
breastfeeding do not come into direct contact with the product.
A safe system of work must be formulated and followed to ensure safe working with this product.
Relevant workers must receive suitable and sufficient training and supervision.
Take note of assigned Workplace Exposure Limits.
Do not inhale gases / fumes / aerosols.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.
· Respiratory protection:
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer
exposure use self-contained respiratory protective device.
· Protection of hands:
Destasting slaves
Protective gloves
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(Conta. on page 7)

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(Contd. of page 6)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

For operations where skin contact with this material can occur, wear impervious gloves (e.g. PVC or nitrile).

WASH GLOVES THOROUGHLY BEFORE REMOVING AND DISCARD GLOVES THAT ARE CONTAMINATED ON THE INSIDE.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· Body protection:

Impervious protective clothing

For operations where skin contact with this material can occur, wear rubber or neoprene shoes or boots (leather is unsuitable unless covered) and impervious disposable coveralls that provide head, arm and foot protection from contact with this material.

Information on basic physical and	chemical properties	
General Information	enemieur properties	
Appearance:		
Form:	Fluid	
Colour:	Clear	
Odour:	Odourless	
Odour threshold:	Not determined.	
pH-value:	5-8	
Change in condition		
Melting point/Melting range:	2 °C	
Boiling point/Boiling range:	125 °C	
Flash point:	Not applicable.	
Flammability (solid, gaseous):	Not applicable.	
Ignition temperature:		
Decomposition temperature:	Not determined.	
Self-igniting:	Product is not selfigniting.	
Danger of explosion:	Product does not present an explosion hazard.	
Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	

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		(Contd. of page
· Vapour pressure at 20 °C:	23 hPa	
· Density at 20 °C:	1.04 g/cm ³	
· Relative density	Not determined.	
· Vapour density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
water:	Fully miscible.	
· Partition coefficient (n-octanol/w	ater): Not determined.	
· Viscosity:		
Dynamic:	Not determined.	
Kinematic:	Not determined.	
\cdot Other information	No further relevant information available.	

10 Stability and reactivity

· Reactivity

· Chemical stability

The substance is stable at room temperature but may polymerise violently on melting or when heated above 50 °C.

· Thermal decomposition / conditions to be avoided:

Elevated temperatures or contamination may cause material to polymerise causing a pressure buildup that may violently rupture tanks or containers.

Possibility of hazardous reactions

Acrylamide is incompatible with reducing agents, copper, aluminium, brass and braoze. Iron or rust may trigger rapid exothermic polymerisation of solutions.

Reacts spontaneously with hydroxyl-, amino-, and sulfhydryl- containing compounds. Reacts vigorously with acids, bases producing ammonia salts and acrylic acid.

Spontaneous polymerisation does not readily occur, but requires the presence of dimethylaminopropionitrile (DMAPN) catalyst and ammonium persulphate. Also, acrylamide may polymerise upon contact with oxidizing materials such as peroxides.

- · Conditions to avoid Do not overheat.
- · Incompatible materials: Strong acids and oxidising agents Reducing agents. Finely powdered metals.

· Hazardous decomposition products: Carbon monoxide and carbon dioxide Ammonia Nitrogen oxides (NOx)

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

· LD/LC50 values relevant for classification:

79-06-1 acrylamide

Oral LD50 177 mg/kg (rat)

Dermal LD50 1141 mg/kg (rat)

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· Primary irritant effect:

- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- Other information (about experimental toxicology):

Acrylamide is readily absorbed by oral, dermal and inhalative routes..

EFFECTS OF SHORT-TERM EXPOSURE: The substance is irritating to the eyes, the skin and the respiratory tract. The substance may cause effects on the central nervous system.

Depending on the degree of exposure, periodic medical examination is suggested.

· Subacute to chronic toxicity:

EFFECTS OF LONG-TERM OR REPEATED EXPOSURE: The substance may have effects on the nervous system, resulting in peripheral nerve damage. This substance is probably carcinogenic to humans. May cause heritable genetic damage in humans.

Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Toxic

- Harmful
- Irritant
- Carcinogenic.

The product can cause inheritable damage.

12 Ecological information

· Toxicity

· Aquatic toxicity:

79-06-1 acrylamide

EC50 98 mg/kg (daphnia)

- · Persistence and degradability Easily biodegradable
- · Behaviour in environmental systems:
- · Bioaccumulative potential Product is not expected to bioaccumulate.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water Do not allow product to reach ground water, water course or sewage system, even in small quantities. Danger to drinking water if even extremely small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation
- Contact waste processors for recycling information.

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

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Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

Employees engaged in disposal of acrylamide should be thoroughly trained in effective procedures and protected from any possibility to skin or eye contact or inhalation of dusts, fumes or vapours.

Waste acrylamide monomer and containers that have held acrylamide monomer can be a hazard. Do not let such waste material into municipal waste treatment or landfill operations. Containers must be rinsed thoroughly and then can be disposed by burning in an approved industrial incinerator or buried in an approved landfill.

European waste catalogue

Waste key numbers in accordance with the European Waste catalogue (EWC) are origin-referred defined. Since this product is used in several industries, no waste key can be provided by the supplier. The waste key number should be determined in arrangement with your waste disposal partner or the responsible authority.

· Uncleaned packaging:

• Recommendation: Container remains hazardous when empty. Continue to observe all precuations.

• Recommended cleansing agents: Water, if necessary together with cleansing agents.

UN-Number		
ADR, IMDG, IATA	UN3426	
UN proper shipping name		
ADR	3426 ACRYLAMIDE SOLUTION	
IMDG, IATA	ACRYLAMIDE SOLUTION	
Transport hazard class(es)		
ADR, IMDG, IATA		
Class	6.1 Toxic substances.	
Label	6.1	
Packing group ADR, IMDG, IATA	III	
Environmental hazards:		
Marine pollutant:	No	
Special precautions for user	Warning: Toxic substances.	_
Danger code (Kemler):	60	
EMS Number:	F-A,S-A	
Transport in bulk according to Annex	II of	
MARPOL73/78 and the IBC Code	Not applicable.	
Transport/Additional information:		
ADR		
Limited quantities (LQ)	5L	
Transport category	2	
Tunnel restriction code	Е	

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· UN "Model Regulation":

UN3426, ACRYLAMIDE SOLUTION, 6.1, III

15 Regulatory information

 \cdot Safety, health and environmental regulations/legislation specific for the substance or mixture

- · National regulations:
- · Information about limitation of use:

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation. Exceptions can be made by the authorities in certain cases.

· Other regulations, limitations and prohibitive regulations

· Substances of very high concern (SVHC) according to REACH, Article 57

79-06-1 acrylamide

• Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

•	Kelevant pin	355
	H301	Toxic if swallowed.
	H312	Harmful in contact with skin.
	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.
	H332	Harmful if inhaled.
	H340	May cause genetic defects.
	H350	May cause cancer.
	H361f	Suspected of damaging fertility.
	H372	Causes damage to organs through prolonged or repeated exposure.
	R20/21	Harmful by inhalation and in contact with skin.
	R25	Toxic if swallowed.
	R36/38	Irritating to eyes and skin.
	R43	May cause sensitisation by skin contact.
	R45	May cause cancer.
	R46	May cause heritable genetic damage.
	R48/23/24/25	Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.
	R62	Possible risk of impaired fertility.